

## **MAZDA R2 / RF**

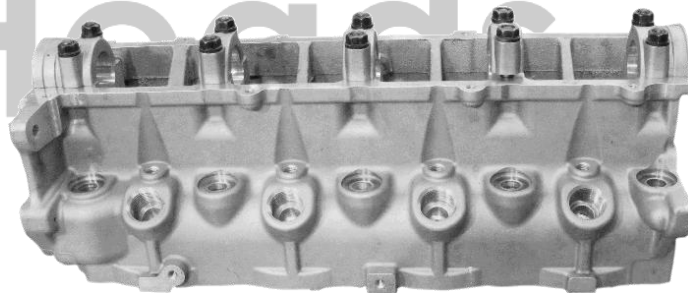
Part Number 10051025,10051084, 10051081, 10051085, 10051093.

### **Important**

Due to the historic failure nature of this model cylinder head (including OE) it is strongly recommended that the following suggestions be adhered to. By following these guidelines you will ensure the best possible performance life from the replacement cylinder head.

It is widely believed that this type of failure (external cracking of head around the central area) is due to “thermal shock” possibly caused by water pump cavitation and higher temperature thermostat opening settings.

1. Check and flush cooling system.
2. Replace water pump.
3. Replace thermostat, (suggest a 3.5mm by-pass hole be drilled in the skirt to reduce thermal-shock)
4. Service or replace radiator.



These are guidelines and only intended to assist. Please follow all normal industry procedures for fitting cylinder heads. Should there be any queries please contact us.